PRODUCT SPECIFICATION

# MXBON® PVA D4

**PVA Glue**

## Description:

**MXBON® PVA D4** is a medium viscosity, polyvinyl alcohol stabilized vinyl acetate homopolymer containing no harmful phthalates. **MXBON® PVA D4** is designed for use as a high-quality wood adhesive and in joinery where D4 water resistance is required. **MXBON® PVA D4** is suitable on HPL, plywood, chipboard, MDF, soft and hardwood.

## Technical Data:

| Physical Properties | |
|---|---|
| **Base** | PVA |
| **Colour** | White |
| **Specific Gravity (20°C)** | ~1.1 |
| **Shelf Life** | 6 Months |
| **Solid Content** | 46 – 50% |
| **Viscosity at 23°C (poise)** (Brookfield RV-6 at 20rpm) | 100-150 |
| **Open Time (25°C)** | <5 mins |
| **Cure Time (25°C)** | 20-30 mins |
| **Working Temperature (°C)** | 15-20 °C |
| **Water Resistance** | High Water Resistant (D4) |

## Handling & Storage:

**Storage:** **MXBON® PVA D4** should be stored in the original container in a cool, dry place, away from direct sunlight at temperatures 5-25°C.

**Handling:** Material removed from containers may be contaminated during use. Do not pour back any product to the original container. Misuse of product will void all warranties.

## Disclaimer:

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