PRODUCT SPECIFICATION

# MXBON® Contact Adhesive

## Description:

**MXBON® Contact Adhesive** is a solvent based, toluene free medium viscosity adhesive used for bonding a variety of surfaces; such as leather, supported PVC, cardboard, wood, MDF and canvas.

| Technical Data | |
|---|---|
| **Base** | Resin |
| **Colour** | Straw/Yellow |
| **Solid Content** | 22 ± 2% |
| **Viscosity @25°C** | 3000-4000 cP |
| **Specific Gravity** | ~0.866 |
| **Drying Time @25°C** | 20-30 minutes |
| **Shelf Life** | 12 months |

## Directions for Use:

1. Make sure the surfaces to be bonded are clean and dry.
2. Apply the material to the surfaces to be bonded and allow the material to dry at room temperature for 20-30 minutes (touch dry) or at 50-60°C for 4-6 minutes.
3. Bring both surfaces together making sure not to trap any air bubbles.
4. Press the two surfaces together and hold firmly. Full cure time is 24 hours.
5. After use, wipe off the excess adhesive from the tube and recap **MXBON® Contact Adhesive**. If left uncapped the product may deteriorate.

## Handling & Storage:

**Storage**: Keep products in the unopened container in a cool dry location. Keep container tightly closed. Keep away from flames and other ignition sources.
**Handling**: Material removed from containers may be contaminated during use. Do not pour back any product to the original container. Misuse of product will void all warranties. Avoid breathing vapours. Avoid contact with skin and eyes. Always use in a well-ventilated area.

## Disclaimer:

The data contained herein are furnished for informational purposes only and are believed to be reliable. However, Cartell UK Ltd does not assume responsibility for any results obtained by persons whose methods Cartell UK Ltd has no control. It is the responsibility to determine the suitability of Cartell UK's products, or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Cartell UK Ltd.'s products. Cartell UK Ltd specifically disclaims all warranties express or implied, including warranties of saleability and suitability for a particular purpose arising from the sale or use of Cartell UK Ltd.'s products. Cartell UK Ltd further disclaims any liability for consequential or incremental damages of any kind including lost profit.

**Revision date: 08/2026 - Revision: 01**

56 Causeway Road, Earlstrees Industrial Estate, Corby, UK, NN17 4DU.
**T: +44 (0) 1536 264222 W: www.cartell-uk.com E: mail@cartell-uk.com**
*England No. 6585066*