PRODUCT SPECIFICATION

MXBON® All Purpose Glue

Solvent Based Adhesive

Description:

MXBON® All Purpose Glue is a flammable viscous solvent-based adhesive used for bonding various substrates such as certain plastics, textiles and paper. **MXBON® All Purpose** is ready to use adhesive, suitable for use on canvas, wood, paper and plastics such as polystyrene and PVC.

Typical Properties of Cured/Uncured Material:

Liquid State	
Base	Copolymer
Colour	Clear-Yellow
Specific Gravity (20°C)	0.866-0.9
Flash Point (°C)	>-4°C
Shelf Life	12 Months
Solid Content	24 ± 2%
Viscosity at 25°C (LVT-3 at 12rpm)	3000-5000 cP

Directions For Use:

1. Make sure the surfaces to be bonded are clean and dry. (Solvent wipe plastics, glass, rubber and acid treat metals)
2. Test the product on a hidden area to ensure compatibility with the substrate.
3. On absorbent surfaces, apply glue to one surface and press together until set.
4. To bond non-absorbent surfaces spread a thin film over both surfaces and allow 5 minutes until the glue is tacky and then press together firmly to bond.
5. After application, wipe off excess adhesive and recap the product.
6. Not suitable for bonding difficult to bond plastics such as polypropylene, polyethylene and PTFE.

Handling & Storage:

Storage: Keep products in the unopened container in a cool dry location. The product is best when stored at 10 to 25°C. Keep away from flames and other ignition sources.
Handling: Material removed from containers may be contaminated during use. Do not pour back any product to the original container. Misuse of product will void all warranties.

Disclaimer:

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