



# **PRODUCT SPECIFICATION MXBON® PU 40 A**

### 1. PRODUCT DESCRIPTION

A high quality, one component polyurethane sealant with high modulus for a wide range of sealing and bonding applications.

## 2. PROPERTIES

- · One-component.
- Easy application with gun.
- Thixotropic.
- · Cures with the humidity in the air.
- · Paintable.
- No volume change.
- Resistant to weather conditions and water.
- Permanent elasticity.
- No over joint expansion-bubble free curing.

### 3. TECHNICAL DATA

Chemical base	Polyurethane
Curing mechanism	Atmospheric Moisture
Specific gravity (DIN 53479)	1,15 ± 0,03 g/cm <sup>3</sup>
Tack free time (25°C and 50% R.H)	60–90min.
Cure rate: (25°C and 50% R.H)	2mm/24hour
Hardness (shore A) (DIN 53505)	40 ± 5 Shore A
Modulus 100 % (ISO 8339)	0,4 MPa
Elongation at break: (ISO 8339)	> % 500
Tear strength: (DIN 53515)	10 N/mm

### 4. APPLICATION DETAILS

Application Temperature: +5°C to +35°C Temperature Resistance: -30°C to +80°C

The application surface must be solid, clean, dry and free of dust, oil and grease. Apply a primer if necessary. If necessary, rub down metal surfaces before usage. Allow the substrate to dry after degreasing. It is recommended to clean concrete with a metal brush.

## Used for;

- Is capable of adhesion to cement-based building materials, brick, ceramic, marble, glass, wood, galvanize steel, aluminum and most plastic surfaces.
- Used in construction industry, in the cavities of the joints between building elements.
- Used for joints and assembly of aluminum, PVC, wooden framing.
- Used for laying of roof tiles.
- Can be applied by a manual or pneumatic gun.
- After application, it is needed to smooth the joint with soapy water.
- It is suggested to use a cartridge or sausage in 24 hours after opening.
- Do not apply at a temperature under 5°C.
- In cold weather, store the packages at about 20°C before use.
- MXBON PU 40 A can not be used on bituminous substrates, natural rubber, EPDM rubber or on building materials which might bleed oils, plasticizers or solvents which could attack the sealant.
- If there is a moisture-vapor-transmission condition exists from the substrate as this can cause bubbling within sealant.

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**TDS MXBON PU 40 A** 



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- Opened cartridges should be used the same day.
- During application, avoid air-entrapment.
- There can be slightly color change in white and grey shades when exposed to ultraviolet rays.
- Avoid contact with alcohol and other solvent cleaners during cure.
- Maximum depth of sealant must not exceed 12mm; minimum depth is 0.5mm.

## 5. PACKAGING

Available in 290ml cartridges. Other packs available on request.

# 6. COLOURS

Available in white, grey & black. Some other colours available on request.

### 7. SHELF LIFE

Store the product in a cool and dry place.

The shelf life is 12 months at temperatures between +5°C and +25°C.

#### 8. CAUTION

Keep out of reach of children. Avoid contact with skin and eyes. Use in well-ventilated places. Don't breathe vapors. Do not smoke when using the product.

## 9. HEALTH & SAFETY

Refer to the relevant Material Safety Data Sheet (MSDS).

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